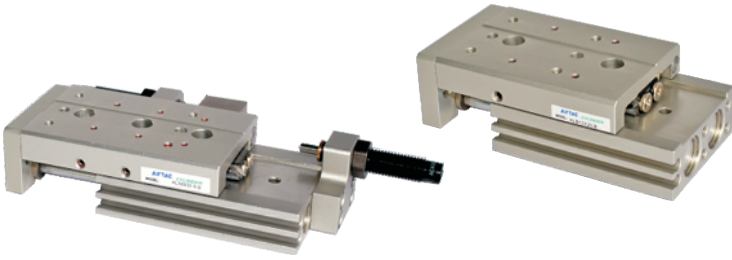




Compact slide cylinder(Roller bearing)——HLS Series

Product series

Series name		Acting type	Bore size	Collocation of sensor switch	
				DS1-H	
		Double acting	6	●	
			8	●	
			12	●	
			16	●	
			20	●	
			25	●	
Page	322			397	

Installation and application

1. Dirty substances in the pipe must be eliminated before cylinder is connected with pipeline to prevent the entrance of impurities into the cylinder.
2. The medium used by cylinder should be filtered to 40 μm or below.
3. Anti-freezing measure shall be adopted under low temperature environment to prevent moisture freezing.
4. If the cylinder is dismantled and stored for a long time, pay attention to conduct anti-rust treatment to the surface. Anti-dust caps shall be added in air inlet and outlet ports.

Criteria for selection: Cylinder thrust

Unit: Newton(N)

Bore size (mm)	Rod size (mm)	Acting type		Pressure area (mm ²)	Operating pressure(MPa)					
					0.2	0.3	0.4	0.5	0.6	0.7
6	3	Double acting	Push side	42	8	13	17	21	25	29
			Pull side	57	11	17	23	29	34	40
8	4	Double acting	Push side	75	15	23	30	38	45	53
			Pull side	101	20	30	40	51	61	71
12	6	Double acting	Push side	170	34	51	68	85	102	119
			Pull side	226	45	68	90	113	136	158
16	8	Double acting	Push side	302	60	91	121	151	181	211
			Pull side	402	80	121	161	201	241	281
20	10	Double acting	Push side	471	94	141	188	236	283	330
			Pull side	628	126	188	251	314	377	440
25	12	Double acting	Push side	756	151	227	302	378	454	529
			Pull side	982	186	295	393	491	589	687



Compact slide cylinder(Roller bearing)

HLS Series



Symbol



Product feature

1. Roller bearing incorporating the cylinder, it achieves high precision, high rigidity, high load, excellent linearity and non-rotate tolerance. So it can be used in precision assemblage condition.

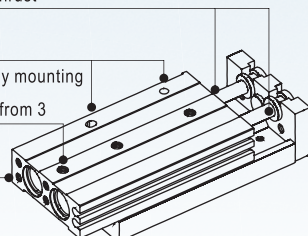
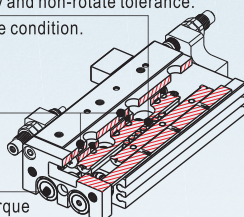
2. Pin holes for positioning improved repeatability of work mounting

3. Floating jointer design
Piston rod needn't endure additional torque

4. Dual rod, doubles the output thrust

5. Pin holes for positioning
Improved repeatability of body mounting

6. Body mounting tap Mounting from 3 direction available



Specification

Bore size(mm)	6	8	12	16	20	25
Acting type	Double acting					
Fluid	Air(to be filtered by 40 μ m filter element)					
Operating pressure	0.15~0.7MPa(22~100psi)(1.5~7.0bar)					
Proof pressure	1.05MPa(150psi)(10.5bar)					
Temperature °C	-20~70					
Speed range mm/s	50~500					
Stroke tolerance	$+1.0$ 0					
Cushion type	Bumper(Both ends), Shock absorber					
Sensor switches ①	DS1-H□N、DS1-H□P					
Port size	M5×0.8				1/8"	

① Sensor switch should be ordered additionally, please refer to P397~420 for detail of sensor switch.

Stroke

Bore size (mm)	Standard stroke (mm)					Max. stroke (mm)
6	10	20	30	40	50	50
8	10	20	30	40	50	75
12	10	20	30	40	50	100
16	10	20	30	40	50	125
20	10	20	30	40	50	150
25	10	20	30	40	50	150

Note) Consult us for non-standard stroke.

Ordering code

HLS 20 × 30 S AS □

Model
HLS: Compact slide cylinder (Double acting type) (Roller bearing)

Bore size
6, 8, 12, 16, 20, 25

Stroke
Refer to stroke table for details

Magnet
S: With magnet

Thread type ①
Blank: PT
T: NPT
G: G

Adjuster option ②
Blank: Without adjuster(Basic type)

Extension
Retraction

A: Adjustable rubber stopper(Both ends)
Rubber stopper
Extension
Retraction
Rubber stopper

B: Shock absorber(Both ends)
Shock absorber
Extension
Retraction
Shock absorber

AS: Adjustable rubber stopper(Extension)
Rubber stopper
Extension
Retraction

BS: Shock absorber(Extension)
Shock absorber
Extension
Retraction

AF: Adjustable rubber stopper(Retraction)
Extension
Retraction
Rubber stopper

BF: Shock absorber(Retraction)
Extension
Retraction
Shock absorber

① When the thread is standard, the code is blank.

② B type, BS type, BF type are unavailable for bore size of Φ6.

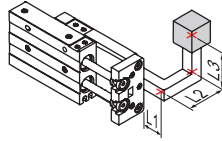
Model Selection Method

Please select compact cylinder's type according to following procedure, and cross reference with data sheets.

1) Operating conditions(According to mounting position and work form)

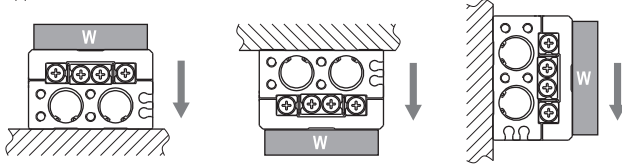
1. Model used(Bore size, Stroke)
2. Type of cushion(Bumper, Shock absorber)
3. Mounting position of work(Top, front)
4. Mounting direction(Axial, Vertical)
5. Average speed V_a (mm/s)
6. Applied load W (N)
7. Overhang L_1, L_2, L_3 (mm)

Fig. 1



Explain: L_1 is the distance of load's center beyond the end plank's plane. If load's center is not beyond the end plank's plane, L_1 is negative.

Fig. 1: Applied load



2) Kinetic energy check

Steps

1. Calculate kinetic energy of load E (J)

$$E = \frac{1}{2} \times \frac{W}{g} \times \left(\frac{1.4 \times V_a}{1000} \right)^2$$

2. Calculate allowable kinetic energy E_a (J)

$$E_a = K \times E_{max}$$

K : Mounting work coefficient (Fig 2)

E_{max} : Maximum allowable kinetic energy (Table 1)

3. Check that kinetic energy of load doesn't exceed allowable kinetic energy:

$$E \leq E_a$$

3) Load check

Steps

1. Calculate allowable applied load W_a (N)

$$W_a = K \times \beta \times W_{max}$$

K : Mounting work coefficient (Fig 2)

W_{max} : Maximum allowable applied load (Table 1)

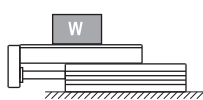
β : Applied load coefficient (Fig 3)

2. Check that load(W) doesn't exceed allowable applied load(W_a):

$$W \leq W_a$$

Fig 2: Mounting work coefficient (K)

Top



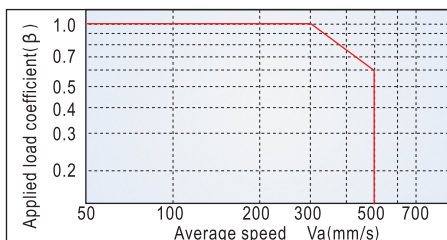
Mounting work coefficient $K=1$

Front



Mounting work coefficient $K=0.6$

Fig 3: Applied load coefficient (β)

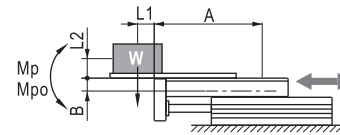


4) Moment check

Steps

Horizontal

1. Calculate actual moment: $M_p, M_{po}, M_y, M_{yo}, M_r, M_{ro}$ (Nm)

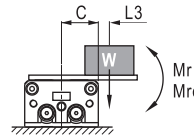


Dynamic moment:

$$M_p = W \times (L_1 + A) / 1000$$

Static moment:

$$M_{po} = \frac{W \times (L_1 + A)}{1000} + \frac{W \times a \times (L_2 + B)}{1000 \times g}$$

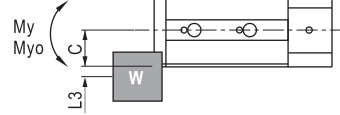


Dynamic moment:

$$M_r = W \times (C + L_3) / 1000$$

Static moment:

$$M_{ro} = (W \times a \times (C + L_3)) / 1000g$$



Dynamic moment:

$$M_y = 0$$

Static moment:

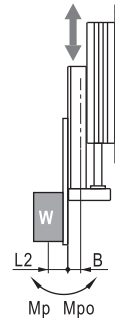
$$M_{yo} = (W \times a \times (C + L_3)) / 1000g$$

2. Check

Dynamic moment:	$\frac{M_p}{M_{p_{max}}} + \frac{M_y}{M_{y_{max}}} + \frac{M_r}{M_{r_{max}}} \leq 1$
Static moment:	$\frac{M_{po}}{M_{po_{max}}} + \frac{M_{yo}}{M_{yo_{max}}} + \frac{M_{ro}}{M_{ro_{max}}} \leq 1$

Vertical

1. Calculate actual moment: M_p, M_{po}, M_y, M_{yo} (Nm)

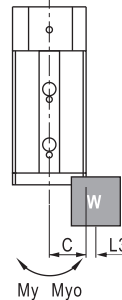


Dynamic moment:

$$M_p = W \times (L_2 + B) / 1000$$

Static moment:

$$M_{po} = \frac{W \times (L_2 + B)}{1000} + \frac{W \times a \times (L_2 + B)}{1000 \times g}$$



Dynamic moment:

$$M_y = W \times (C + L_3) / 1000$$

Static moment:

$$M_{yo} = \frac{W \times a \times (C + L_3)}{1000g} + \frac{W \times (C + L_3)}{1000}$$

2. Check

Dynamic moment:	$\frac{M_p}{M_{p_{max}}} + \frac{M_y}{M_{y_{max}}} \leq 1$
Static moment:	$\frac{M_{po}}{M_{po_{max}}} + \frac{M_{yo}}{M_{yo_{max}}} \leq 1$

Explain:

L_1, L_2, L_3 : The distance of load center to mount plane (Determined by actuality).

A, B, C : Correction value for center position distance of moment (Refer to table 2).

$M_{p_{max}}, M_{y_{max}}, M_{r_{max}}, M_{po_{max}}, M_{yo_{max}}, M_{ro_{max}}$: Maximum allowable moment (Refer to table 2).

g : Acceleration of gravity ($g=9.81m/s^2$).

a : Acceleration of inertia

(Bumper: $a=1600 \times (V_a/1000)^2$, Shock absorber: $a=400 \times (V_a/1000)^2$)

W : Load weight (Determined by actuality).



HLS

Compact slide cylinder(Roller bearing)

HLS Series

Note: Symbol and unit

Symbol	Item	Unit
A, B, C	Correction value for center position distance of moment	mm
a	Acceleration of inertia	—
E	Kinetic energy	J
Ea	Allowable kinetic energy	J
E _{max}	Maximum allowable kinetic energy	J
g	Acceleration of gravity g=9.81	m/s ²
K	Mounting work coefficient	—
L1, L2, L3	Overhang	mm
Mp, My, Mr	Dynamic moment(Pitch、Yaw、Roll)	Nm
Mp _{max} , My _{max} , Mr _{max}	Maximum allowable dynamic moment(Pitch、Yaw、Roll)	Nm
Mpo, Myo, Mro	Static moment(Pitch、Yaw、Roll)	Nm
Mpo _{max} , Myo _{max} , Mro _{max}	Maximum allowable static moment(Pitch、Yaw、Roll)	Nm
Va	Average speed	mm/s
W	Applied load	N
W _{max}	Maximum allowable applied load	N
β	Applied load coefficient	—

Table 1: Maximum allowable kinetic energy(E_{max}), Maximum allowable applied load(W_{max})

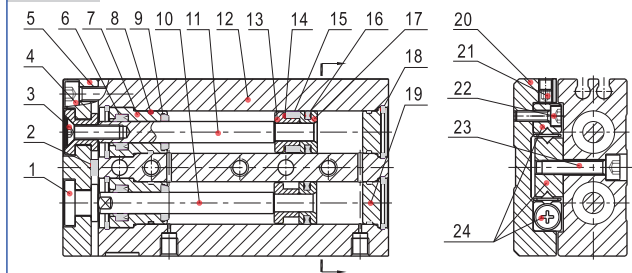
Model	Max. allowable kinetic energy		E _{max} (J)		Max. allowable
	Basic type	Rubber stopper type	Shock absorber type		
HLS6	0.01	0.01	—	4	
HLS8	0.024	0.024	0.048	8	
HLS12	0.05	0.05	0.1	15	
HLS16	0.1	0.1	0.2	30	
HLS20	0.13	0.13	0.26	40	
HLS25	0.22	0.22	0.44	70	

Table 2: Maximum allowable moment(Nm), Correction value for center position distance of moment(mm)

Bore size	Stroke	Static moment			Dynamic moment			Correction value		
		Mpo _{max}	Myo _{max}	Mro _{max}	Mp _{max}	My _{max}	Mr _{max}	A	B	C
6	10	3.3	3.8	2.6	0.7	0.7	0.6	27	7.3	16
	20	3.3	3.8	2.6	0.7	0.8	0.6	42		
	30	3.3	3.8	2.6	0.7	0.8	0.6	52		
	40	7.2	7.9	3.6	1.3	1.3	0.6	72		
	50	12.4	12.7	4.7	1.8	1.8	0.6	87		
8	10	10.1	9.1	8.8	2.5	2.5	2.0	32	8.5	20
	20	10.1	9.1	8.8	2.6	2.6	2.0	42		
	30	10.1	9.1	8.8	2.8	2.8	2.0	57		
	40	12.4	10.8	10.1	3.4	3.4	2.3	72		
	50	23.6	24.8	13.9	4.4	4.4	2.1	92		
12	75	32.8	35.3	16.4	4.6	4.6	1.8	132	10	25
	10	33.0	34.3	30.9	7.3	7.3	5.8	48		
	20	33.0	34.3	30.9	7.6	7.6	5.8	58		
	30	33.0	34.3	30.9	7.8	7.8	5.8	68		
	40	33.0	34.3	30.9	8.0	8.0	5.8	78		
16	50	53.4	49.6	39.7	9.8	9.8	5.8	88	11	30
	75	78.8	71.9	48.6	14.2	14.2	6.8	125		
	100	78.8	71.9	48.6	14.7	14.7	6.8	160		
	10	33.0	34.3	30.9	8.8	8.8	7.6	43		
	20	33.0	34.3	30.9	9.2	9.2	7.6	53		
20	30	33.0	34.3	30.9	9.5	9.5	7.6	63	16.5	35
	40	33.0	34.3	30.9	10.0	10.0	7.6	78		
	50	53.4	49.6	39.7	12.2	12.2	7.6	93		
	75	78.8	71.9	48.6	17.6	17.6	8.9	130		
	100	78.8	71.9	48.6	18.2	18.2	8.9	165		
25	125	143.7	144.5	53.3	24.8	24.8	7.8	204	20.3	42
	10	60.1	50.5	72.8	14.5	14.5	15.2	47		
	20	60.1	50.5	72.8	15.2	15.2	15.2	57		
	30	60.1	50.5	72.8	15.7	15.7	15.2	67		
	40	60.1	50.5	72.8	16.3	16.3	15.2	82		
25	50	60.1	50.5	72.8	16.6	16.6	15.2	92	20.3	42
	75	169.3	154.3	114.4	41.2	41.2	22.0	136		
	100	169.3	154.3	114.4	42.8	42.8	22.0	176		
	125	169.3	154.3	114.4	43.6	43.6	22.0	205		
	150	267.5	286.6	145.6	49.0	49.0	20.5	249		
25	10	60.1	50.5	72.8	16.3	16.3	17.6	52	20.3	42
	20	60.1	50.5	72.8	17.0	17.0	17.6	62		
	30	60.1	50.5	72.8	17.4	17.4	17.6	72		
	40	60.1	50.5	72.8	17.8	17.8	17.6	82		
	50	60.1	50.5	72.8	18.2	18.2	17.6	96		
25	75	169.3	154.3	114.4	45.2	45.2	25.3	141	20.3	42
	100	169.3	154.3	114.4	46.2	46.2	25.3	165		
	125	169.3	154.3	114.4	48.0	48.0	25.3	210		
	150	267.5	286.6	145.6	65.0	65.0	28.3	254		

Inner structure

Basic type



NO.	Item	Material	NO.	Item	Material
1	Floating joint	Carbon steel	13	Magnet holder	Brass
2	Bumper	TPU	14	Magnet washer	NBR
3	Screw	Carbon steel	15	Magnet	Sintered metal (Neodymium-iron-boron)
4	Screw	Carbon steel	16	Piston seal	NBR
5	Fixing plate	Aluminum alloy	17	Piston	Brass
6	Rod seal	NBR	18	C clip	Spring steel
7	Front cover	Aluminum alloy	19	Back cover	Aluminum alloy
8	O-ring	NBR	20	Slide table	Aluminum alloy
9	Bumper	TPU	21	Nut	Carbon steel
10	Piston rod A	Carbon steel	22	Screw	Carbon steel
11	Piston rod B	Stainless steel	23	Screw	Carbon steel
12	Body	Aluminum alloy	24	Slide guide combination	subassembly

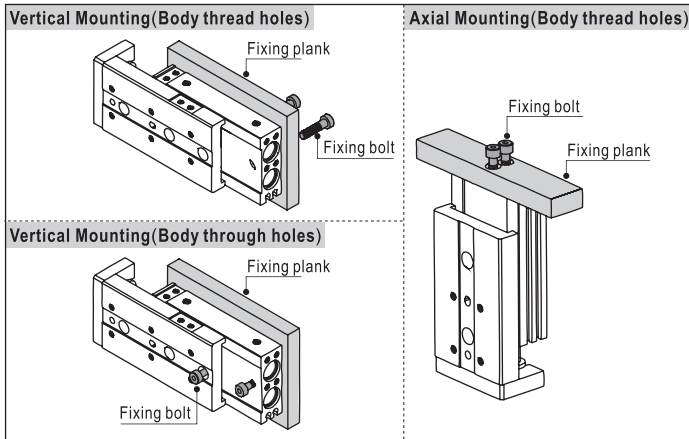
Compact slide cylinder(Roller bearing)

HLS Series

Installation and application

1. How to mount cylinder:

1.1) Cylinder can be mounted from 3 directions



1.2) When mounting a compact slide cylinder, screws of appropriate length should be used and tightened properly within the maximum tightening torque. If screws are tightened beyond designed limits, malfunction may occur. If they are tightened insufficiently, it may result in sliding of falling off from its position.

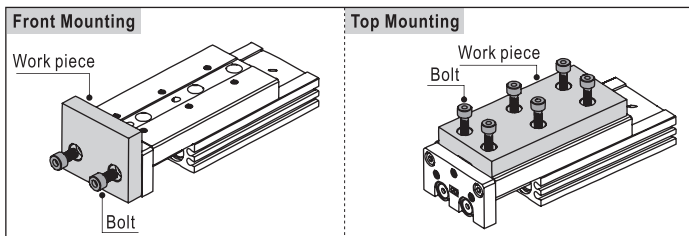
Vertical Mounting(Body thread holes)	
Model	Bolt used
HLS6	M4 × 0.7
HLS8	M4 × 0.7
HLS12	M5 × 0.8
HLS16	M6 × 1.0
HLS20	M6 × 1.0
HLS25	M8 × 1.25

Vertical Mounting(Body through holes)	
Model	Bolt used
HLS6	M3 × 0.5
HLS8	M3 × 0.5
HLS12	M4 × 0.7
HLS16	M5 × 0.8
HLS20	M5 × 0.8
HLS25	M6 × 1.0

Axial Mounting(Body thread holes)	
Model	Bolt used
HLS6	M2.5 × 0.45
HLS8	M3 × 0.5
HLS12	M4 × 0.7
HLS16	M5 × 0.8
HLS20	M5 × 0.8
HLS25	M6 × 1.0

2. Work Piece Mounting:

2.1) Work pieces can be mounted on 2 surfaces of the compact slide.

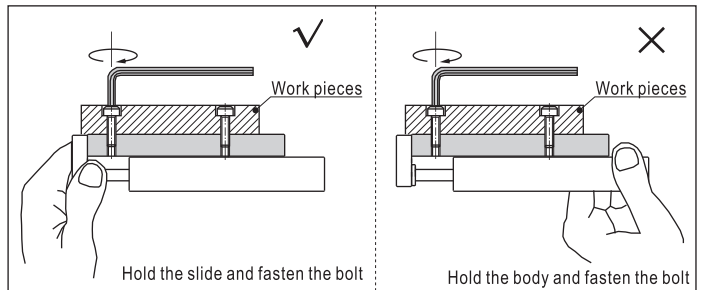


2.2) When mounting a work piece, tighten the bolts properly at a torque value within the limiting range. Use bolts at least 0.5mm shorter than maximum thread depth to prevent bolts from contacting the guide block. If the bolts are too long, they hit the guide block and cause damage.

Front Mounting	
Model	Bolt used
HLS6	M3 × 0.5
HLS8	M3 × 0.5
HLS12	M4 × 0.7
HLS16	M5 × 0.8
HLS20	M5 × 0.8
HLS25	M6 × 1.0

2.3) Since the table is supported by the linear guide, take care not to apply strong impact or large moment to the guide section.

2.4) Hold the slide when fastening work pieces to it with bolts, If the body is held while tightening bolts, excessive moment may damage guide section.



3. About shock absorber:

- Shock absorbers are expendable parts. Promptly replace them when energy absorbing capacity decreases.
- Never turn or adjust the screws on bottom of the shock absorber body. The screws are not for adjusting. Otherwise would cause oil leakage.
- Follow the table for tightening torque of shock absorber to lock nuts.

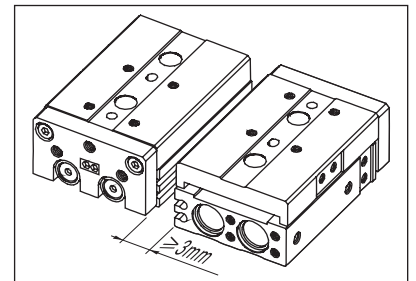
Shock absorber lock nut	
Model	Shock absorber
HLS6	Without shock absorber
HLS8	ACA0806-1N
HLS12	ACA0806-1N
HLS16	ACA1007-1N
HLS20	ACA1210-1N
HLS25	ACA1412-1N

4. How to mount sensor switch:

4.1) HLS Series are all with magnet.

The matching sensor switches are DS1-H, DS1-HL series. Please refer to page 397~420 for details.

4.2) Maintain a minimum spacing of at least 3mm if two compact cylinders are used side by side in order to avoid malfunction.

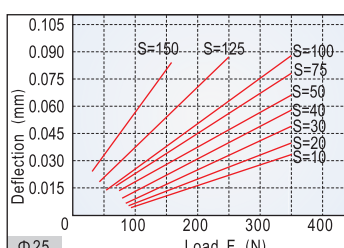
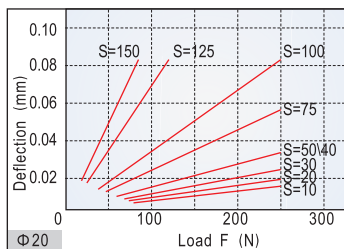
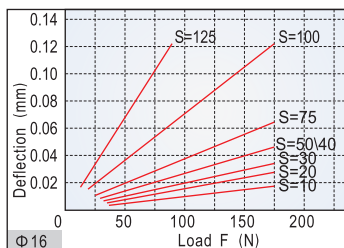
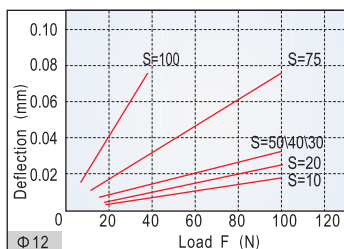
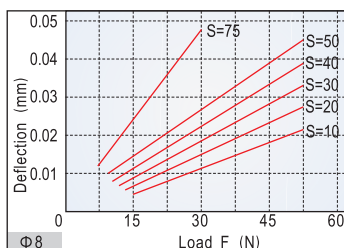
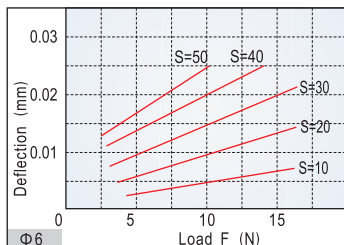


5. Make sure to connect the compact cylinder to speed controller at the meter-out side, and the speed of compact cylinder must below 500mm/s.

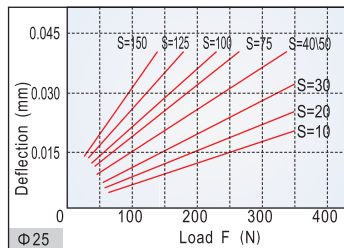
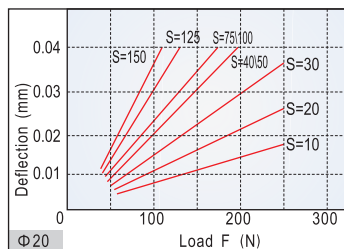
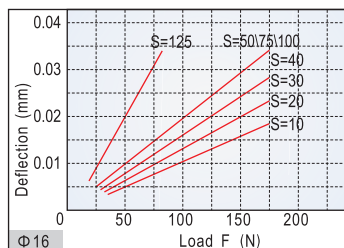
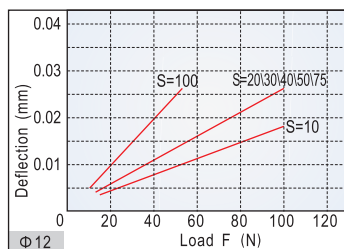
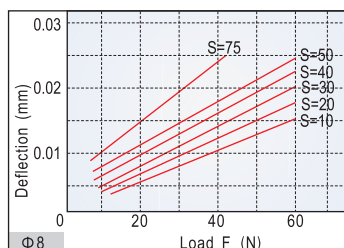
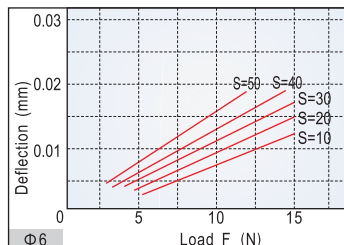
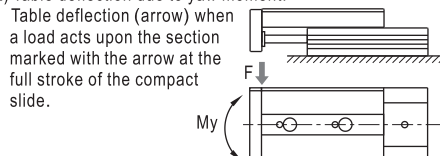
6. Don't apply a load beyond the range of the operation limits. Different load or torque will cause different deflection to table, please see below for details.

HLS Series

6.1) Table deflection due to pitch moment:
Table deflection (arrow) when a load acts upon the section marked with the arrow at the full stroke of the compact slide.

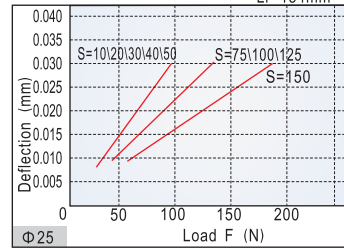
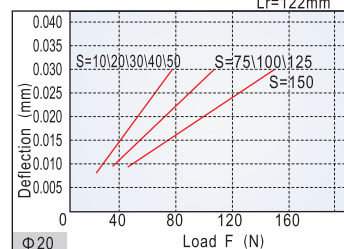
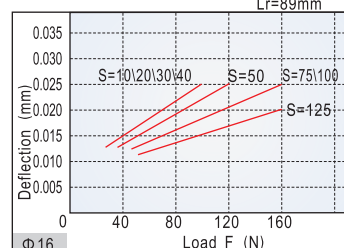
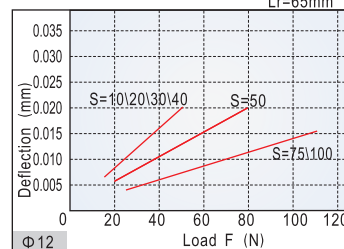
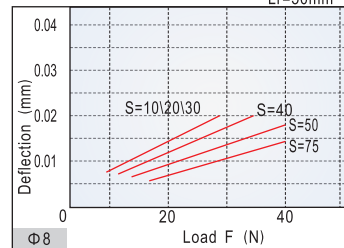
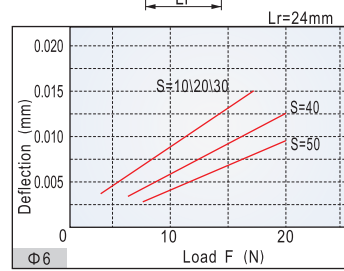
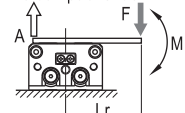


6.2) Table deflection due to yaw moment:



6.3) Table deflection due to roll moment:

Table deflection at A when a load acts upon section F at the full stroke of the compact slide.

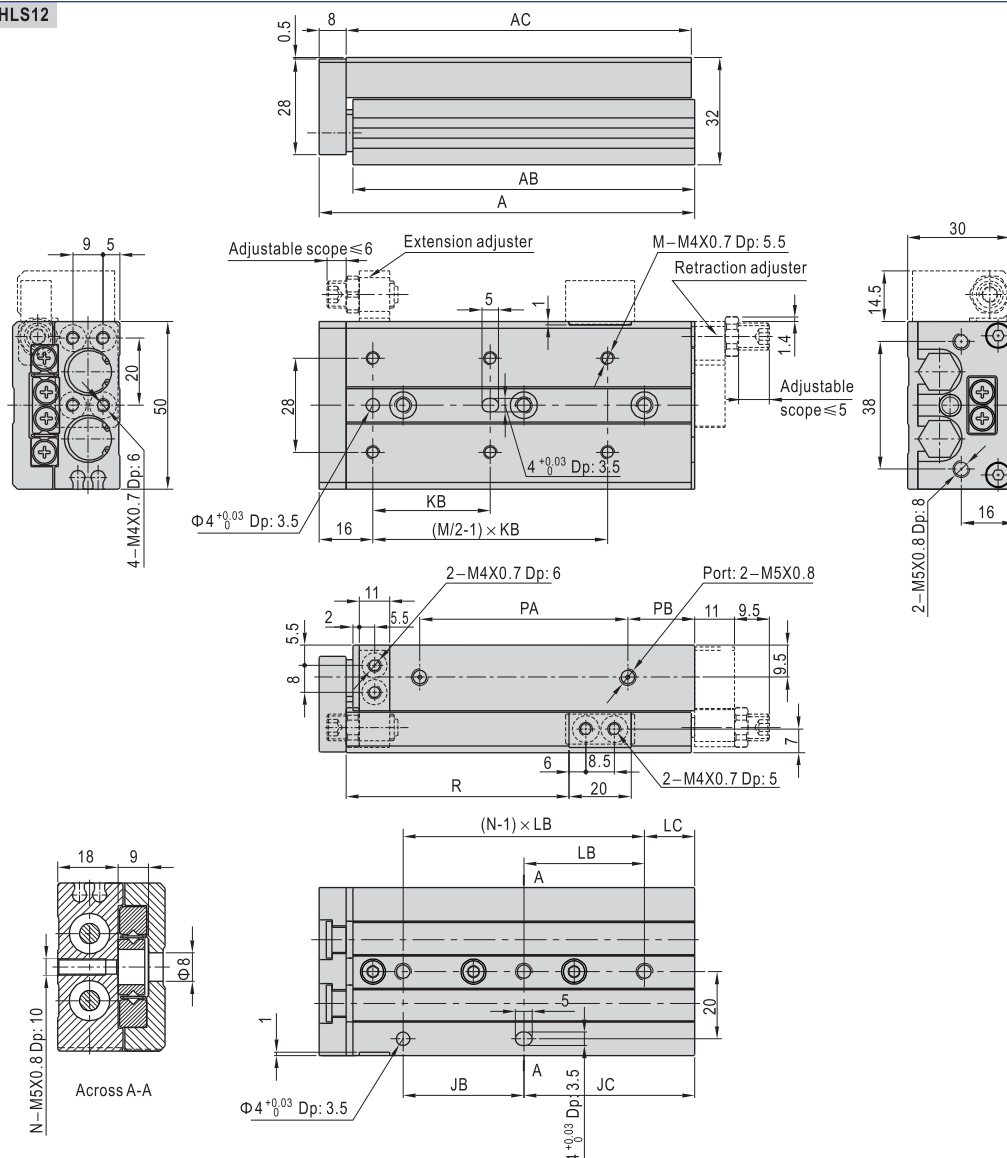


HLS

Compact slide cylinder(Roller bearing)

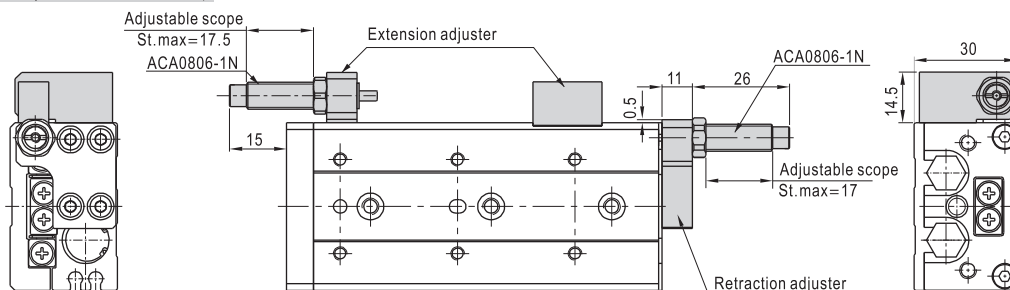
HLS Series

HLS12



Stroke\Item	A	AB	AC	JB	JC	KB	LB	LC	M	N	PA	PB	R
10	80	70	71	40	15	35	40	15	4	2	39.5	10	25
20	80	70	71	40	15	35	40	15	4	2	39.5	10	35
30	80	70	71	40	15	35	40	15	4	2	39.5	10	45
40	92	82	83	25	42	50	25	17	4	3	51.5	10	55
50	112	102	103	36	51	35	36	15	6	3	61.5	20	65
75	158	148	149	72	61	55	36	25	6	4	87.5	40	90
100	212	202	203	76	111	65	38	35	6	5	131.5	50	115

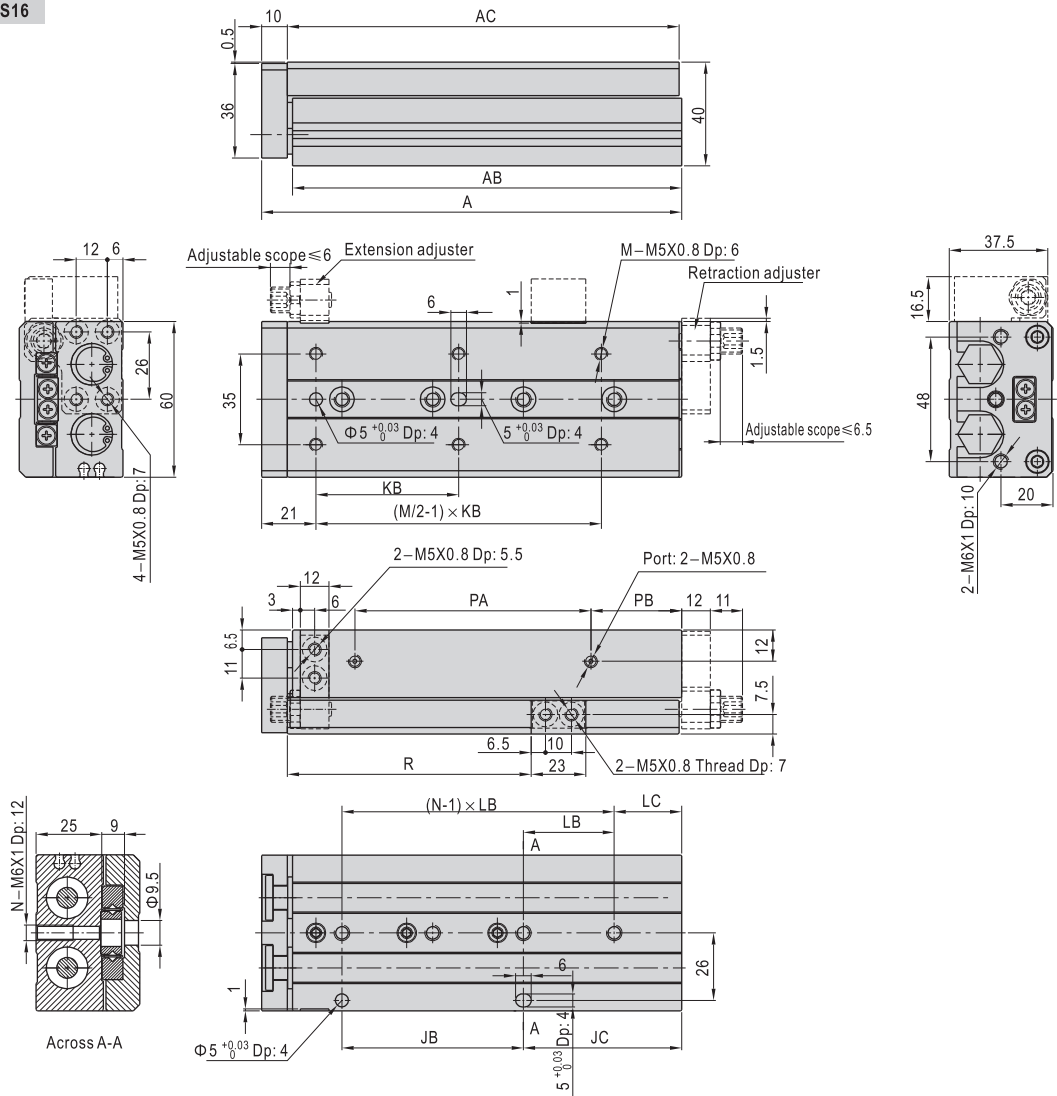
HLS12(With shock absorber)



Compact slide cylinder(Roller bearing)

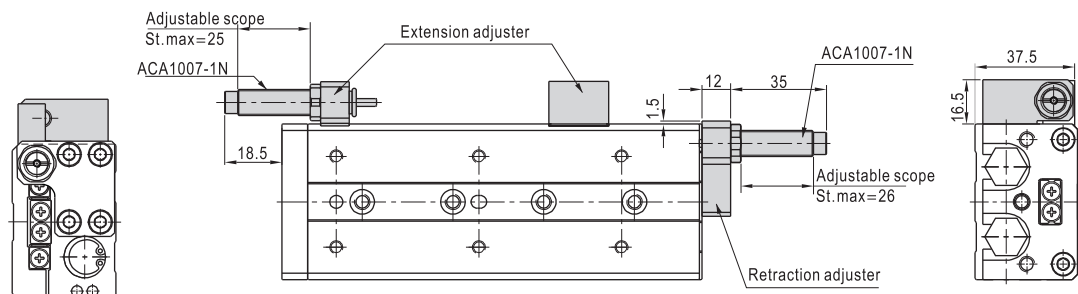
HLS Series

HLS16



Stroke\Item	A	AB	AC	JB	JC	KB	LB	LC	M	N	PA	PB	R
10	87	75	76	40	16	35	40	16	4	2	42.5	8	28.5
20	87	75	76	40	16	35	40	16	4	2	42.5	8	38.5
30	87	75	76	40	16	35	40	16	4	2	42.5	8	48.5
40	97	85	86	50	16	40	50	16	4	2	52.5	8	58.5
50	112	100	101	30	51	30	30	21	6	3	63.5	12	68.5
75	162	150	151	70	61	55	35	26	6	4	90.5	35	93.5
100	210	198	199	70	109	65	35	39	6	5	118.5	55	118.8
125	260	248	249	70	159	70	35	19	8	7	153.5	70	143.5

HLS16(With shock absorber)



HLS

HLS Series

Technical drawing of the M62 Series Hydraulic Cylinder, showing multiple views and dimensions.

Top View: Dimensions include 0.5, 15, AC, 56.5, 62, AB, and A.

Left Side View: Dimensions include 22, 7, 38, 84, and 6-M6X1 Dp: 10.

Right Side View: Dimensions include 56.5, 23, 70, 31, and 2-M8X1.25 Dp: 15.

Front View (Main): Dimensions include 56, 30, 7, 2, M-M6X1 Dp: 13, Retraction adjuster, Adjustable scope ≤ 8.5 , $\Phi 6^{+0.03}_0$ Dp: 6, $\Phi 6^{+0.03}_0$ Dp: 8, S, KB, $(M/2-1) \times KB$, 16, 5, 8, 2-M8X1.25 Dp: 6.5, PA, PB, Port: 2-1/8", 16, 15, 18, 17, 10, 14, 8, 15, 33, 2-M8X1.25 Dp: 7.5, R, 7, 38, 6, $\Phi 6^{+0.03}_0$ Dp: 6, JB, A, JC.

Bottom View: Dimensions include (N-1) x LB, LB, LC, A, 38, 7, 6, $\Phi 6^{+0.03}_0$ Dp: 6, and 1.

Cross Section (Across A-A): Dimensions include 36.2, 12, $\Phi 11$, $\Phi 11.5$, and N-M8X1.25 Dp: 16.

Stroke\Item	A	AB	AC	JB	JC	KB	LB	LC	M	N	S	PA	PB	R
10	108	90.5	92	45	22	50	45	22	4	2	40	47	12	35
20	108	90.5	92	45	22	50	45	22	4	2	40	47	12	45
30	108	90.5	92	45	22	50	45	22	4	2	40	47	12	55
40	118	100.5	102	55	22	60	55	22	4	2	50	57	12	65
50	131	113.5	115	35	55	35	35	20	6	3	35	70	12	75
75	172	154.5	156	70	61	60	35	26	6	4	60	90	33	100
100	213	195.5	197	70	102	70	35	32	6	5	70	119	45	125
125	271	253.5	255	76	154	75	38	40	8	6	75	155	67	150
150	311	293.5	295	80	190	80	40	30	8	7	80	180	82	175

Technical drawing of the ACA1412-1N shock absorber, showing front, side, and rear views with dimensions and labels.

Front View (Left): Shows the mounting bracket with four screws. The distance between the mounting holes is 26 mm.

Side View (Middle): Shows the shock absorber body with the following dimensions and labels:

- Adjustable scope:** St. max = 37.5
- Extension adjuster:** The adjustable part of the shock absorber.
- ACA1412-1N:** The model number.
- 26:** Distance between mounting holes.
- 16:** Distance from the extension adjuster to the retraction adjuster.
- 49:** Distance from the retraction adjuster to the mounting hole.
- Adjustable scope:** St. max = 38
- Retraction adjuster:** The adjustable part of the shock absorber.

Rear View (Right): Shows the mounting bracket with four screws. The distance between the mounting holes is 56.5 mm.

Compact slide cylinder(Roller bearing)

HLS Series—Accessories

Ordering code

F-HLS 20 AS

Accessory

Model

Bore size

Accessory type ①

A: Adjustable rubber stopper(Both ends)
AF: Adjustable rubber stopper(Retraction)
B: Shock absorber(Both ends)
BF: Shock absorber(Retraction)

① The list accessories are for HLS cylinder. Accessories that are adaptable to other cylinder are not shown. Please refer to accessory list for selection and ordering information.

Accessory selection

Accessories\Bore size	6	8	12
Both ends	A(Adjustable rubber stopper)	F-HLS6A	F-HLS8A
	B(Shock absorber)	×	F-HLS8B
Extention	As(Adjustable rubber stopper)	F-HLQ6AS	F-HLQ8AS
	BS(Shock absorber)	×	F-HLQ8BS
Retraction	AF(Adjustable rubber stopper)	F-HLQ6AF	F-HLS8AF
	BF(Shock absorber)	×	F-HLS8BF

Accessories\Bore size	16	20	25
Both ends	A(Adjustable rubber stopper)	F-HLS16A	F-HLS20A
	B(Shock absorber)	F-HLS16B	F-HLS20B
Extention	As(Adjustable rubber stopper)	F-HLQ16AS	F-HLQ20AS
	BS(Shock absorber)	F-HLQ16BS	F-HLQ20BS
Retraction	AF(Adjustable rubber stopper)	F-HLS16AF	F-HLS20AF
	BF(Shock absorber)	F-HLS16BF	F-HLS20BF

Note): A=AS+AF; B=BS+BF.

Dimensions

AS: Adjustable rubber stopper(Extention)

Body Mounting

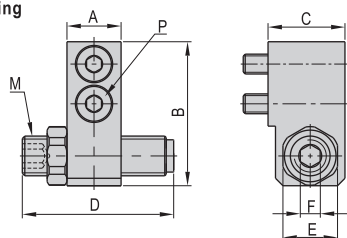
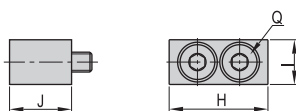


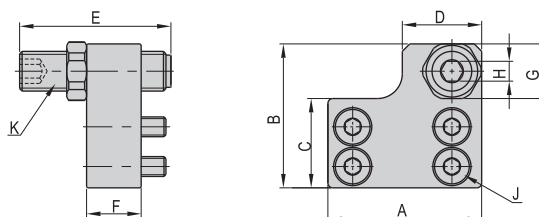
Table Mounting



Bore size\Item	Adjusting stroke range	A	B	C	D	E	F
6	5	7	19	10.5	16.5	8	3
8	5	8.5	22	14	21.5	11	4
12	5	11	29	15.5	30.5	11	4
16	5	12	36	17.5	24	14	5
20	5	15	44.5	22	28	17	6
25	5	16	54	24	32	19	6

Bore size\Item	M	P	H	I	J	Q
6	M6 × 1.0	M2.5 Length: 10	12.5	6.5	10.5	M2.5 Length: 10
8	M8 × 1.0	M3 Length: 14	14.5	8	12	M3 Length: 14
12	M8 × 1.0	M4 Length: 16	20	9	12.5	M4 Length: 12
16	M10 × 1.0	M5 Length: 16	23	10.5	17	M5 Length: 16
20	M12 × 1.0	M6 Length: 20	25	12.5	21	M6 Length: 20
25	M14 × 1.5	M8 Length: 20	33	16.5	23	M8 Length: 20

AF: Adjustable rubber stopper(Retraction)



Bore size\Item	Adjusting stroke range	A	B	C	D	E	F	G	H	J	K
6	5	18	19	11	8	21.5	7	8	3	M2.5 Length: 6	M6 × 1.0
8	5	24	23.5	13	14	21.5	8.5	11	3	M3 Length: 8	M8 × 1.0
12	5	31	29	18	16	21.5	11	11	4	M4 Length: 12	M8 × 1.0
16	5	37	37.5	23	18	24	12	14	5	M5 Length: 12	M10 × 1.0
20	5	45.5	47	28.5	23	28	15	17	6	M5 Length: 16	M12 × 1.0
25	5	54	56	34	28	32	16	19	6	M6 Length: 18	M14 × 1.5

BS: Shock absorber(Extention)

Body Mounting

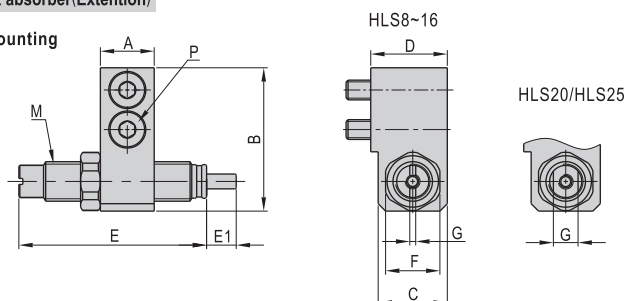
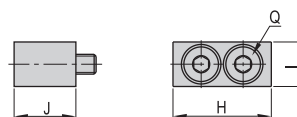
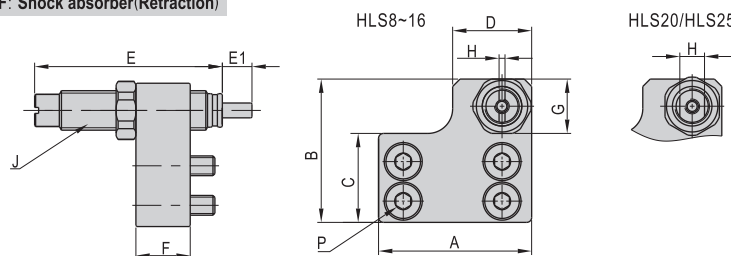


Table Mounting



Bore size\Item	A	B	C	D	E	E1	F	G	M	P	H	I	J	Q
8	8.5	22	12.5	14	38	6	11	1.2	M8 × 1.0	M3 Length: 14	14.5	8	12	M3 Length: 14
12	11	29	14	15.5	38	6	11	1.2	M8 × 1.0	M4 Length: 16	20	9	12.5	M4 Length: 12
16	12	36	16	17.5	48	7	14	1.2	M10 × 1.0	M5 Length: 16	23	10.5	17	M5 Length: 16
20	15	44.5	20	22	50	10	17	11	M12 × 1.0	M6 Length: 20	25	12.5	21	M6 Length: 20
25	16	54	22	24	66	12	19	12	M14 × 1.5	M8 Length: 20	33	16.5	23	M8 Length: 20

BF: Shock absorber(Retraction)



Bore size\Item	A	B	C	D	E	E1	F	G	H	J	P
8	24	23.5	13	14	38	6	8.5	11	1.2	M8 × 1.0	M3 Length: 8
12	31	29	18	16	38	6	11	11	1.2	M8 × 1.0	M4 Length: 12
16	37	37.5	23	18	48	7	12	14	1.2	M10 × 1.0	M5 Length: 12
20	45.5	47	28.5	23	50	10	15	17	11	M12 × 1.0	M5 Length: 16
25	54	56	34	28	66	12	16	19	12	M14 × 1.5	M6 Length: 18