
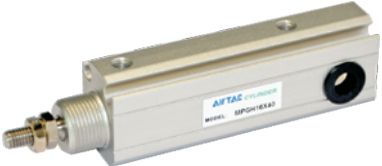




MPG Series Plate Cylinder

Product series

Series	Mounting type				Acting type	Bore size	Collocation of sensor switch	
	Basic	LB	FA	SDB			DS1-H	DS1-HL
Standard type: MPG 					Double acting	6 8 10 12 16		
Hinge mounting type: MPGH 								
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MPG

Installation and application

- When load changes in the work, the cylinder with abundant output capacity shall be selected.
- Relative cylinder with high temperature resistance or corrosion resistance shall be chosen under the condition of high temperature or corrosion.
- Necessary protection measure shall be taken in the environment with higher humidity, much dust or water drops, oil dust and welding dregs.
- Dirty substances in the pipe must be eliminated before cylinder is connected with pipeline to prevent the entrance of particles into the cylinder.
- The medium used by cylinder shall be filtered to 40 μm or below.
- As both of the front cover and piston of the cylinder are short, typically too large stroke can not be selected.
- Anti-freezing measure shall be adopted under low temperature environment to prevent moisture freezing.
- The cylinder shall avoid the influence of side load in operation to maintain the normal work of cylinder and extend the service life.
- If the cylinder is dismantled and stored for a long time, please conduct anti-rust treatment to the surface. Anti-dust caps shall be added in air inlet and outlet ports. The front and back cover can not be dismantled, which shall be especially noticed.

Criteria for selection: Cylinder thrust

Unit: Newton(N)

Model	Bore size (mm)	Rod size (mm)	Acting type	Pressure area (mm ²)	Operating pressure(MPa)							
					0.1	0.2	0.3	0.4	0.5	0.6	0.7	
MPG MPGH	6	3	Double acting	Push side	28.3	2.8	5.7	8.5	11.3	14.2	17.0	19.8
				Pull side	21.2	2.1	4.2	6.4	8.5	10.6	12.7	14.8
	8	4	Double acting	Push side	50.3	5.0	10.1	15.1	20.1	25.2	30.2	35.2
				Pull side	37.7	3.8	7.5	11.3	15.1	18.9	22.6	26.4
	10	4	Double acting	Push side	78.5	7.9	15.7	23.6	31.4	39.3	47.1	55.0
				Pull side	65.9	6.6	13.2	19.8	26.4	33.0	39.5	46.1
	12	6	Double acting	Push side	113.0	11.3	22.6	33.9	45.2	56.5	67.8	79.1
				Pull side	84.7	8.5	17.0	25.4	33.9	42.4	50.8	59.3
	16	6	Double acting	Push side	201.0	20.1	40.2	60.3	80.4	100.5	120.6	140.7
				Pull side	172.7	17.3	34.5	51.8	69.1	86.4	103.6	120.9





Specification

Bore size(mm)	6	8	10	12	16
Acting type	Double acting				
Fluid	Air(to be filtered by 40 μm filter element)				
Operating pressure	0.1~0.7MPa(15~100psi)				
Proof pressure	1.05MPa(150psi)				
Mounting type	Basic FA LB SDB				
Temperature °C	-20~80				
Speed range mm/s	30~500				
Stroke tolerance	+1.0 0				
Cushion type	Bumper				
Port size	M3 × 0.5			M5 × 0.8	

Add) Refer to P397~420 for detail of sensor switch.

Stroke

Bore size (mm)	Standard stroke (mm)					Max. std stroke			
6	5	10	15	20	25	25			
8	5	10	15	20	25	30	35	40	40
10	5	10	15	20	25	30	35	40	40
12	5	10	15	20	25	30	35	40	40
16	5	10	15	20	25	30	35	40	40

Note) Consult us for non-standard stroke.

Ordering code

MPG 10 × 30 S N

MPGH 10 × 30 S N

Model

- MPG: Standard plate cylinder (double acting)
- MPGH: Hinge mounting type cylinder (double acting)

Bore size

6 8 10 12 16

Stroke

Refer to stroke table for details

Magnet

- Blank: Without magnet
- S: With magnet

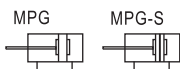
Mounting type

Model	Mounting type
MPG	Blank
	LB
	FA
MPGH	Blank
	SDB

Rod type

- Blank: Male thread
- N: No thread

Symbol



Product feature

1. It is compact, small size and light weight. It is easy to install and dismantle.
2. The guide precision of piston rod is high and no additional lubricant is needed.
3. Advanced rubber coating process is applied to the back cover.
4. Mounting accessories with various specifications are optional.
5. With magnet type is of the feature of position sensing.
6. There are magnetic switch slots around the cylinder body, which is convenient to install inducting switch.
7. Cylinders of various specifications are optional.

Inner structure and material of major parts

MPG (Φ8~Φ16)

MPG (Φ8~Φ16)-S

NO.	Item	Material
1	Rod nut	Stainless steel
2	Piston rod	Stainless steel
3	Front cover packing	NBR
4	Front cover nut	Carbon steel
5	Body	Aluminum alloy
6	Bumper	TPU
7	Piston seal	NBR
8	Piston	Brass(Others) Aluminum alloy(Φ 16)
9	clip	Spring steel
10	Back cover	Aluminum alloy & Rubber
11	Magnet holder	Φ 6: Stainless steel Φ 8~Φ 12: Brass Φ 16: Aluminum alloy
12	Magnet washer	NBR
13	Magnet	Sintered metal (Neodymium-iron-boron)

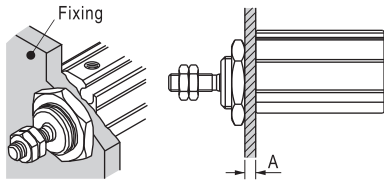


Plate Cylinder

MPG Series

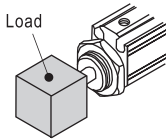
Installation and application

1. Select the plate width and tightening torque of the front cover thread according to the table below:



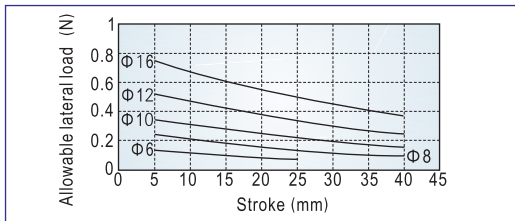
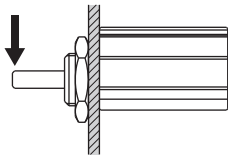
Bore size	Front cover thread	Maximum allowable torque(N.m)	Maximum width(A)
6	M10 × 1.0	12.5	4
8	M12 × 1.0	21.0	4
10	M12 × 1.0	21.0	4
12	M14 × 1.0	34.0	5
16	M14 × 1.0	34.0	5

2. The extra torque produced by the load at the piston rod end cannot exceed the allowable value specified in the table below. Otherwise may cause damage to the cylinder or reduce the service life.



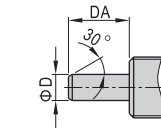
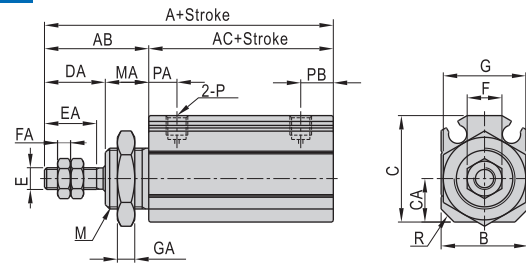
Bore size	Piston rod thread	Maximum allowable torque(N.m)
6	M3 × 0.5	0.3
8	M4 × 0.7	0.8
10	M4 × 0.7	0.8
12	M5 × 0.8	1.6
16	M5 × 0.8	1.6

3. Allowable Rod End Lateral Load



Dimensions

Model: MPG/MPG-S

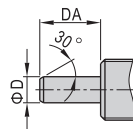
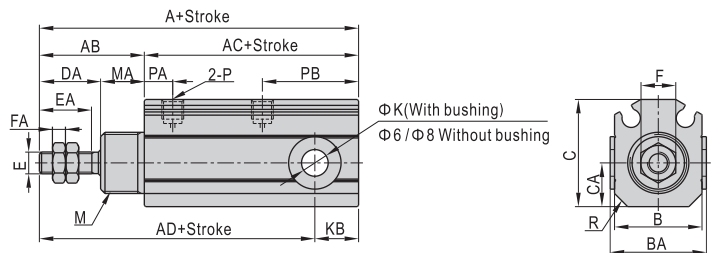


Piston rod without thread

Bore size\Item	A		AB		AC		B	C	CA	D	DA
	Without magnet	With magnet	Without magnet	With magnet	Without magnet	With magnet					
6	33	38	17	16	21	14	16.5	6	3	9	
8	38	43	20	18	23	14.5	17.5	7	4	12	
10	39.5	44.5	20	19.5	24.5	15	19	7	4	12	
12	43.5	48.5	24	19.5	24.5	17	21.5	8.5	6	14	
16	43.5	48.5	24	19.5	24.5	20	24.5	10	6	14	

Bore size\Item	E	EA	F	FA	G	GA	M	MA	P	PA	PB	R
8	M4 × 0.7	10	7	2.2	17	3	M12 × 1.0	8	M3 × 0.5	6	7	2
10	M4 × 0.7	10	7	2.2	17	3	M12 × 1.0	8	M3 × 0.5	6	7	2.5
12	M5 × 0.8	12	8	3	19	4	M14 × 1.0	10	M5 × 0.8	6.5	7.5	2.5
16	M5 × 0.8	12	8	3	19	4	M14 × 1.0	10	M5 × 0.8	6.5	7.5	3

Model: MPG/MPGH-S



Piston rod without thread

Bore size\Item	A	AC	AD	A		AC	AD	AB	B	BA	C	CA	D	DA
				Without magnet	With magnet									
6	38	21	34	43	26	39	17	14	—	16.5	6	3	9	
8	46	26	41	51	31	46	20	14.5	—	17.5	7	4	12	
10	50.5	30.5	44	55.5	35.5	49	20	15	17	19	7	4	12	
12	58	34	48	63	39	53	24	17	19	21.5	8.5	6	14	
16	58	34	48	63	39	53	24	20	22	24.5	10	6	14	

Bore size\Item	E	EA	F	FA	K	KB	M	MA	P	PA	PB	R
8	M4 × 0.7	10	7	2.2	4 ^{+0.05} ₀	5	M12 × 1.0	8	M3 × 0.5	6	15	2
10	M4 × 0.7	10	7	2.2	5 ^{+0.065} ₀	6.5	M12 × 1.0	8	M3 × 0.5	6	18	2.5
12	M5 × 0.8	12	8	3	6 ^{+0.065} ₀	10	M14 × 1.0	10	M5 × 0.8	6.5	22	2.5
16	M5 × 0.8	12	8	3	6 ^{+0.065} ₀	10	M14 × 1.0	10	M5 × 0.8	6.5	22	3

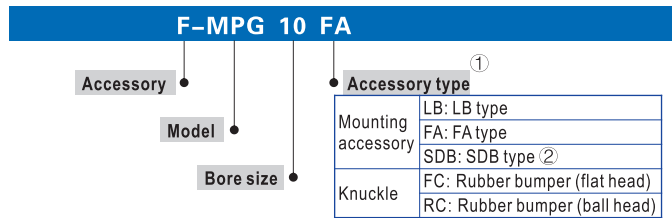


MPG

Plate Cylinder

MPG Series — Accessories

Ordering code



- ① Please refer to accessory list for selection and ordering information.
 ② SDB is attached with relevant PIN.

Accessory selection

Accessories\Cylinder model	MPG		MPGH	
	Without magnet	With magnet	Without magnet	With magnet
Mounting accessory	LB	●	×	×
	FA	●	×	×
	SDB	×	×	●
Knuckle	FC	●	●	●
	RC	●	●	●
	I ①	●	●	●
	Y	●	●	●
Sensor switch ②	DS1-H	×	×	●
	DS1-HL	×	×	●

- ① Please refer to P393~396 for I knuckle and Y knuckle detail,
 ② Please refer to P397~420 for detail of sensor switch.

Material of accessories

Accessories	Mounting accessories			Knuckle			
	LB	FA	SDB	FC	RC	I	Y
Bore size	△	△	△	□	□	◇	◇
6~16	△	△	△	□	□	◇	◇

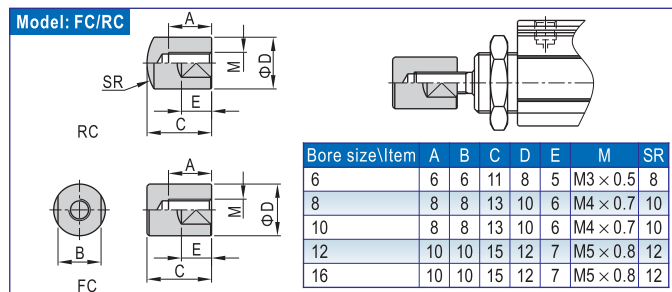
△ — SPCC; □ — POM; ◇ — Cast iron.

List for ordering code of accessories

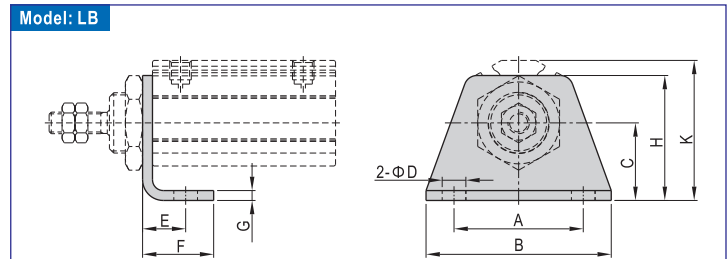
Accessories	Mounting accessories		
	LB	FA	SDB
Bore size	F-MPG6LB	F-MPG6FA	F-MPG6SDB
6			
8	F-MPG10LB	F-MPG10FA	F-MPG8SDB
10			F-MPG10SDB
12			F-MPG12SDB
16	F-MPG16LB	F-MPG16FA	F-MPG16SDB

Accessories	Knuckle	
	FC: Rubber bumper (flat head)	RC: Rubber bumper (ball head)
Bore size	F-MPG6FC	F-MPG6RC
6		
8	F-MPG10FC	F-MPG10RC
10		
12	F-MPG16FC	F-MPG16RC
16		

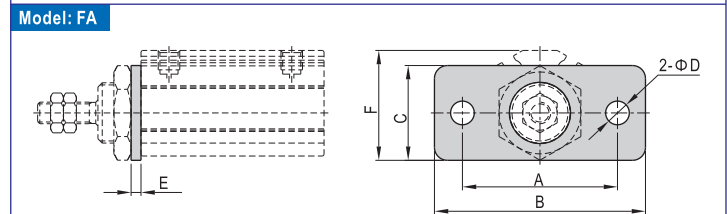
Accessories	Knuckle		Sensor switch	
	I: I Knuckle	Y: Y Knuckle	DS1-H□	DS1-HL□
Bore size	F-M3 × 050I	F-M3 × 050Y	DS1-H□	DS1-HL□
6				
8	F-M4 × 070I	F-M4 × 070Y	DS1-H□	DS1-HL□
10				
12	F-M5 × 080I	F-M5 × 080Y		
16				



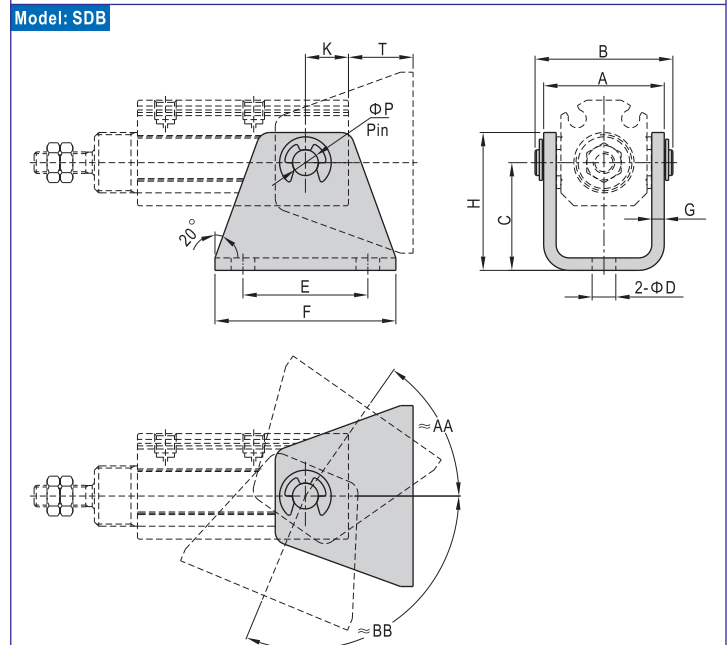
Dimensions



Bore size\Item	A	B	C	D	E	F	G	H	K
6	20	28	11	3.4	6.5	10.5	1.6	19	21.5
8	24	33	13	4.5	7	12	1.6	22	23.5
10	24	33	13	4.5	7	12	1.6	22	25
12	30	43	18	5.5	10	16.5	2.3	29	31
16	30	43	18	5.5	10	16.5	2.3	29	32.5



Bore size\Item	A	B	C	D	E	F
6	24	32	16	3.4	1.6	18.5
8	28	37	18	4.5	1.6	19.5
10	28	37	18	4.5	1.6	21
12	36	49	22	5.5	2.3	24
16	36	49	22	5.5	2.3	25.5



Bore size\Item	A	AA*	B	BB*	C	D	E	F	G	H	K	T	P
6	18.5	55°	21.5	110°	16	3.4	18	26	1.6	20	4	12	3
8	19	55°	23	110°	18	4.5	21	30	1.6	23	5	13	4
10	20.5	65°	24.1	110°	20	4.5	24	33	1.6	25.5	6.5	13.5	5
12	25	55°	29	110°	25	5.5	26	39	2.9	32	10	15	6
16	28	55°	32	110°	25	5.5	29	42	2.9	32	10	15	6

*Note: AA and BB are for reference only. Specific value depends on the actual situation.

